

Amendments to the claims:

Claims 25 through 42 are pending. Claims 25 through 36 have been allowed. Please amend claim 37.

Claim 25. (previously presented) A method for making an automotive wheel comprising the steps of:

placing a wheel into one of a plurality of removable cartridges;
inserting media in said cartridge to enable the media to contact said wheel;
inserting said cartridge into a container journaled on a turret wherein said container is capable of selective rotation independent of said turret; and
rotating said turret to apply said media to finish the wheel.

Claim 26. (previously presented) The invention of claim 25 wherein said cartridges are generally cylindrical having a hexagonal cross section.

Claim 27. (previously presented) The invention of claim 25 further comprising a two-part cushioned support for placement around said wheels.

Claim 28. (previously presented) The invention of claim 25 wherein said cartridges are end loaded into said containers and stably held therein.

Claim 29. (previously presented) The invention of claim 25 wherein said cartridges are ~~end~~ loaded via a conveyor into the containers and stably held therein.

Claim 30. (previously presented) The invention of claim 25 wherein said turrets have openings for receiving said cartridge into said containers.

Claim 31. (previously presented) The invention of claim 25 further comprising a two part support about each wheel that is capable of permitting selective reception of said media about the surface of the wheel that requires finishing.

Claim 32. (previously presented) A method for making an automotive wheel having the following steps

placing a wheel into one of a plurality of removable cartridges;

inserting media in said cartridge to enable the media to contact said wheel;

inserting said cartridge into a container rotatably mounted on a turret wherein

said container is capable of selective rotation independent of said turret; and

rotating said turret to apply said media to finish the wheel.

Claim 33. (previously presented) A method for making an automotive wheel as claimed in claim 32 wherein said cartridges are inserted into said container from the side of the turret.

Claim 34. (previously presented) A method for making an automotive wheel as claimed in claim 32 wherein said wheels are stably held in said containers.

Claim 35. (previously presented) A method for making an automotive wheel as claimed in claim 32 wherein said wheels are polished to a mirror-like finish.

Claim 36. (previously presented) A method for making automotive wheel as claimed in claim 32 further comprising a support about each wheel that is capable of permitting selective reception of said media about the surface of the wheel that requires finishing.

Claim 37. (currently amended) An automotive wheel made from the process comprising the steps of:

placing a wheel into one of a plurality of removable cartridges;

inserting media in said cartridge to enable the media to contact said wheel;

mounting said cartridge on a turret wherein said cartridge is capable of selective rotation independent of said turret; and

rotating said turret to apply said media to finish the wheel in one of a variety of pre-determined finishes.

Claim 38. (previously presented) An automotive wheel made from the process claimed in claim 37 further comprising the step of placing said wheel in a fixture for stably holding said wheel in said cartridge.

Claim 39. (previously presented) An automotive wheel made from the process claimed in claim 38 wherein said fixture is a two-part cushioned support for placement around the wheel.

Claim 40. (previously presented) An automotive wheel made from the process claimed in claim 37 wherein said cartridges are inserted into a container mounted on said turret.

Claim 41. (previously presented) An automotive wheel made from the process claimed in claim 37 wherein said cartridges are generally cylindrical.

Claim 42. (previously presented) An automotive wheel made from the process claimed in claim 37 wherein said cartridges are generally cylindrical having a hexagonal cross section.